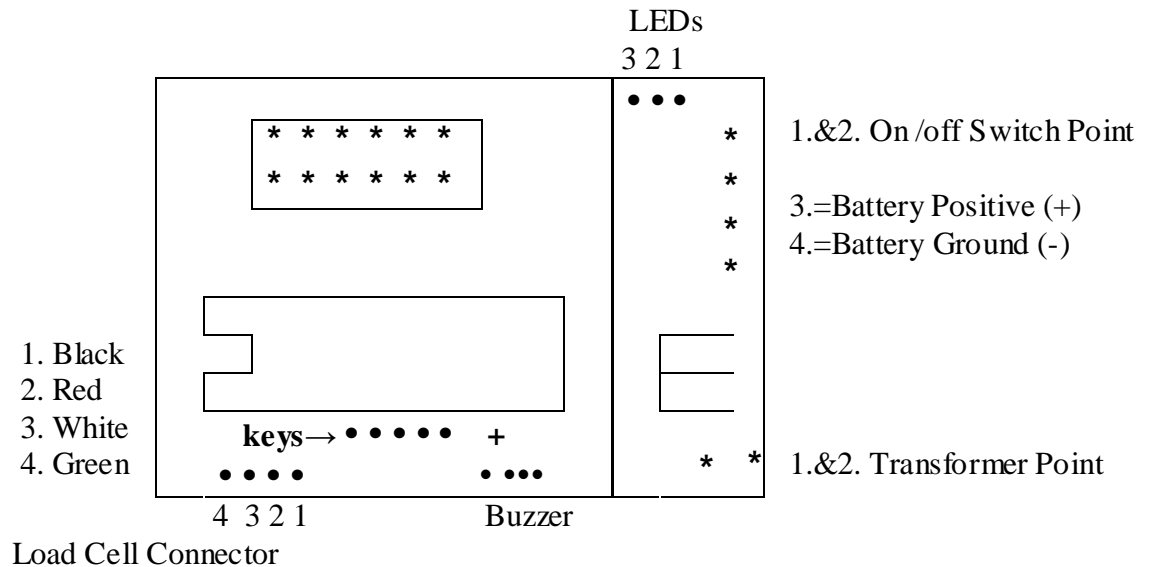


## MANUAL FOR PMS- 36 MOTHER BOARD

### I) PMS - 36



### OPERATIONS / SETTINGS

Hold **MR Key** Power on

**UNLOC**= Enter Master password ( 2011)

**PASWAD** = Change Parameter setting password

**FNAME** = Enter Farm name

Hold **M+ key power** = (**Enter parameter setting password**)

**Fn 1** = Press Mode Key Direct jump to **Fn2**

Or Press Tare Key for open Parameters

**MF**= mode function :1= counting ,2= setpoints,3= litre/ %

**DSS**= display mode:0 = weigh mode,1= save mode.

**A-0** = auto-zero tracking counts ( 0- 9)

**DU-0** = dummy zero:0= normal weighing without dummy zero

1= with dummy zero

2= dual accuracy ( 0.5/1 ) or ( 5/10)

**CS** = No. of Capacity Selection 1 = Only One Cap.

2= Two Cap.

3= Three Cap.

**Fn 2** = Press Mode Key Direct jump to **Fn3**

Or Press Tare Key for open Parameters

**CAP-1**= first capacity ( first scale range for triple capacity ) ( Enter )

( if not use inter 00000 value )

**DP1** = decimal point ( DP) of cap1

**FD1**= accuracy class ( FIRST DIGIT) of cap1

**CAP-2**= second scale capacity (enter)

( if not use inter 00000 value )

**DP2** = decimal point ( DP) of cap2

**FD2** = accuracy class (FIRST DIGIT ) of cap2

**CAP-3**= scale capacity (enter)

**DP3** = decimal point ( DP) of cap3

**FD3** = accuracy class (FIRST DIGIT ) of cap3

## **Fn3**

**Litd** = litre density / % value , fifth digit 0=litre mode

Fifth digit 1= % mode

Hold **MODE key** power on = see machine internal count

### **CALIBRATION:**

Make sure that the Machine is in weighing mode

Keep Weight on the Pan/ platform ( near 30% of m/c capacity.)

**Press MR key** and hold then press **MODE key**

Display Show **PASSWAD** (Enter)

If display show **READML** ( Then check your weight)

Display show **00000** ( feed above weight by **M+& MR Keys** )

Press **ENTER KEY** to complete calibration.

### **COUNTING FUNCTION :**

Make sure that machine is in weighing mode

Keep some pieces on the pan/ platform

Display show you the weight

**Press MR Key & M+ Key** display show **COUNT**

Then press **TARE/ENTER key**

Display show **P. 00000**

Enter the number of pieces which kept on the pan ( press Enter key )

Now machine working in counting mode.

For weight mode , press again **MODE key** .

### **MEMORY FUNCTION :**

Press **M+ key** = display show total memory

Press **MR key** = Memory recalling

**Press MR key** release then press **MODE key** = memory clear

### **SETPOINTS:**

This function use for check weighing

For check weighing MF =2

Press **MODE key** for SETP-1

Set value of first set point (Enter)

Press **MODE key** again for SETP-2

Set value of second set point (Enter)

Buzzer will be give sound if weight in between above set points limits