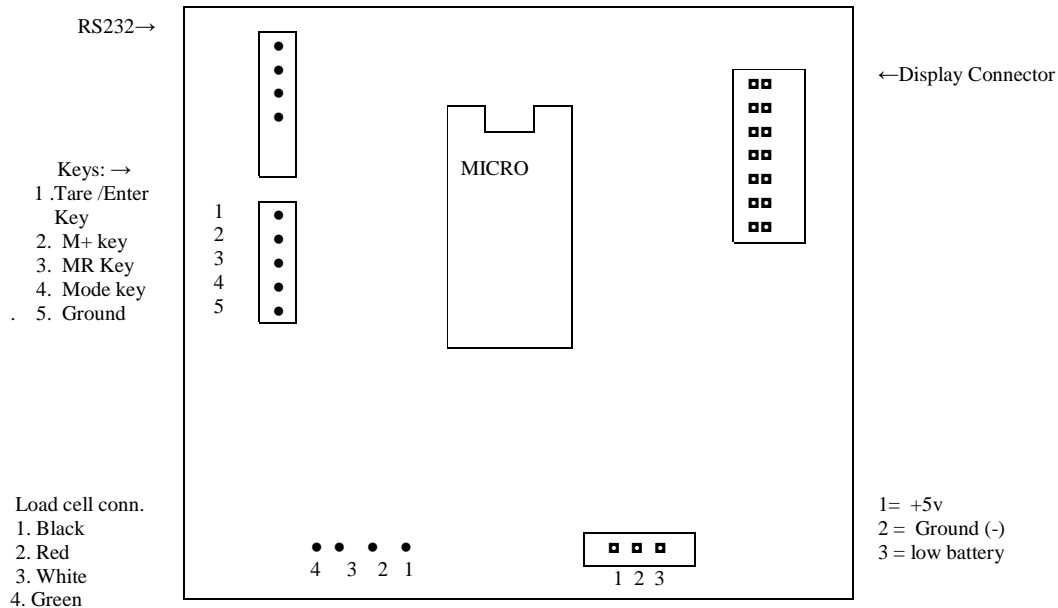


MANUAL FOR PMS-70 MOTHER BOARD
CONNECTION DIAGRAMS



1. OPERATIONS / SETTINGS

Hold MR Key Power on

UNLOC= Enter Master password (2013)

PASWAD = Change Parameter setting password

FNAME = Enter Farm name (6+6=12 char. Length of name)

2). Hold M+ key power = (Enter parameter setting password)

MF= mode function :1= counting , 3= liter / % (Optional)

DSS= display mode:0 = weigh mode,1= save mode.

A-0 = auto-zero tracking counts (0- 9)

DU-0 = dummy zero: 0= without dummy zero

1= with dummy zero

2= dual accuracy (0.5/1) or (5/10)

CS = Capacity Selection 1 = Only One Cap.

2= Two Cap.

3= Three Cap.

CAP-1= first capacity (first scale range for triple capacity) (Enter)

(If not use inter 00000 value)

DP1 = decimal point (DP) of cap1

FD1= accuracy class (FIRST DIGIT) of cap1

CAP-2= second scale capacity (enter)

(If not use inter 00000 value)

DP2 = decimal point (DP) of cap2

FD2 = accuracy class (FIRST DIGIT) of cap2

CAP-3= scale capacity (enter)

DP3 = decimal point (DP) of cap3

FD3 = accuracy class (FIRST DIGIT) of cap3

Litd = Feed liter density

- 3). Hold **MODE key** power on = see machine internal count
On No-load machine count must be 3000 to 12000 count
Usable machine counts are up to 300000

CALIBRATION:

Make sure that the Machine is in weighing mode
Keep Weight on the Pan/ platform (near 30% of m/c capacity.)
Press MR Key and hold then press **MODE key**
Display Show **PASSWAD** (Enter)
If display shows **READML** (Then check your weight)
Display show **00000** (feed above weight by **M+ & MR** Keys)
Press **ENTER KEY** to complete calibration.

COUNTING FUNCTION:

Make sure that machine is in weighing mode.
Keep some pieces on the pan/ platform.
Display shows you the weight.
Press MR Key & M+ Key display show **COUNT**
Then press **TARE/ENTER key**
Display show **P. 00000**
Enter the number of pieces which kept on the pan (press Enter key)
Now machine working in counting mode.
For weight mode, press again **MODE key**.